



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW7105G00231-3G-27
Job Sheet 172701



Part No: RBW7105G00231-3G-27

Job Qty: 6 ea

Part Name: Emblem



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RBW7105G00231-3G-27 Rev 10 IPP Rev A 18.01.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		2/28/18	0.00	0.00	Purchasing		AT 18/03/01
110	Packaging	6 pcs		2/28/18	0.00	0.00	Packaging2		AT 18/03/04
120	QC	6 pcs		2/28/18	0.00	0.00	QC6		38
130	Packaging	6 pcs		2/28/18	0.00	0.00	Packaging3-1		9-09
140	QC21-SA	6 Ea		2/28/18	0.00	0.00	QC21		21

Part Op 100 - 1--Issue P/O to Studio Letterage; P/O 039096 2-Fabricate as per DWG.

exp 19/03/01

FEB 23 2018

MAR 06 2018
MAR 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW7105G00231-3G-27P	Emblem	6 (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW7105G00231-3G-27P	6	0	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 12:41 PM dart.lavoie.chantal

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date : _____		Step #: _____		QTY Effective : _____				MRB (QS1042) Approval			
Description Work Order Deviation				Disposition							
Job No: 172701 Mfg Date: 03/04/18 Packaging PART NO: RBW7105G00231-3G-27 Serial No/Batch: S047584 Revision: _____ Operation: _____ Change No: _____				Completed By							
				Lead hand / Supervisor Approval Verification							
				QC / QA Coordinator Approval							
Root Cause Environment ☐ No Re-verify ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testin ☐ Internal Transport ☐ Poor Informat ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐				☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter		☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes		☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
OTHER : _____											

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REVISIONS			
REV	ECR	DESCRIPTION	DATE

need mat'l. + color of background.
sent e-mail

FEB 20 2018

studio
FEB 07 2018

1/2 ARIAL FONT

(.50)

AW139 ENGINE SLING

(7.37)

(-27)

EMBLEM

DART AEROSPACE	
TITLE AW139 ENGINE SLING	
DWG NO. RBW7105G00231-3G-27	REV 10
MAT'L VINYL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± .5°
FINISH	.X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: RJC 06/01/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: SM 06/01/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 06/05/2017	USED ON MODEL
QA APPR: JL 06/13/2017	AW139
APPROVED: JAG 06/29/2017	
SCALE 1:1	DATE 6/1/2017
SHEET 6 OF 7	



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039096

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039096

PO Date: 2/23/18

Due Date: 3/2/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
FEB 23 2018
Conf

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBW7105G00231-3G-27P			Emblem As Per Dwg RBW7105G00231-3G-27 Rev. 10	Firmed	3/2/18	6 Ea	0 Ea	6 Ea	\$4.16666/Ea	\$25.00
Line Item Note job# 172701											
2	RBW7105G00231-3G-29P			Emblem As Per Dwg RBW7105G00231-3G-29	Firmed	3/2/18	6 Ea	0 Ea	6 Ea	\$4.16666/Ea	\$25.00
Grand Total:											\$50.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 2/23/18 10:32 AM dart.baker.diane

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039096

Packing Slip N°:

W01P21965

Part N°:

Serial N°:

Description:

RBW7105600231-36-27
+ - 29

Quantity:

6 + 6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

Avery / 1 year shelf life.

APPROVAL:

Valerie Young

DATE:

Signature:

(Handwritten signature)

March 02.18

Title:

office administrator